



-Protrusion setting : Adjusting for protrusion is ensured by grinding off the 0,2mm theoretical over-length of the forward 5mm \emptyset Front Hammer. Protrusion is to be set this way at 1,4 - 1,5mm.
 The theoretical final length of the 5mm \emptyset is 21,8mm.
 -Sear Pin position to Cocking Ramp setting: This is ensured by grinding off the theoretical over-length of the forward face of the Hammer/Sear Pin Holder. Clearance is to be adjusted to 0,1-0,2mm . In no case, the Sear Pin must be allowed to bear against the Ramp bottom in this de-cocked position.
 When adjustment is completed, the parts are to be tightened and secured by Loctite #638. In case the part is too short, shims 5mm \emptyset x0,1mm shims can be inserted at bottom of the tapped hole.
 Theoretical final length from dry firing shoulder and Sear Pin Axis is 74,3mm.

41 C.G " inch delta" 308 single shot

dessiné le	19 12 06	matière :	echelle : 1
par :	R.Chombart	traitement thermique :	section :
designation :	bolt details		
			41/2/22